Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Great Lakes Automation, Inc
Job Number	FC-23-19663
Part Name	Nuts (8 Types)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl Drive Parts			
E-0379	E Series Vibratory Coil for Drive Unit	4	
SP-21-316	3/16" Steel Springs for 21" Drive Unit	10	
#24	Rubber Isolation Feet for Base Drive	4	
Inline Drive Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	5	
SP-IN-332	3/32" Springs for Inline Driver	1	
Control Panel Parts			
IV3-CP50	Keyence IV3 Control Monitor	1	
121-000-2005	Rodix FC-205 Plus Controller for Bowl/Inline	2	
IV3-G120	Keyence IV3 Amplifier	1	
8690200000	Weidmuller 24V Relay, 4CO	1	
1122770000	Weidmuller 24V Relay, 1P, 1CO	2	

1122750000	Weidmuller 12V Relay, 1P, 1CO	1
B1NC3A	Noark 3A Circuit Breakers	2
ZS3EV733-IP65	BACO 25A Disconnect	1
EX9PBD23	Noark 2 Position Selector Switch	2
EX9IL2N3	Noark 22mm Pilot Light	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Control	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
FS-N41C	Keyence Amplifier for Trackswitch	2
FU-77TG	Keyence Thru-Beam Sensor for Track Switch	1
LR-X100C	Keyence Laser, Trigger Sensor for Vision	2
OP73865	Cables for LR-X Amplifiers	2
IV3-G500MA	Keyence IV3 Vision Sensor Head	1
IV3-LG5C	Keyence Light Attatchment for Sensor Head	1
OP88649	Cable for IV3 Sensor Head to G120 Controller	1
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
AV3000-N03-5D2	SMC Pnematic Soft Start Valve	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	2
VFA-8-BV	Dwyer Flowmeters for Air Adjustment	8
SY5120-5W0Z-N7T	SMC Solenoid Valve	1
RKMV3-224/5M	Lumberg Cable for Solenoid Valve	
Other		

M100-34-6	Machine Leveling Feet	4